



TECHNICAL DATASHEET

STANDARD RANGE 2PURN160I/LCW

Conveyor belt TPU Polyurethane Black

Does not comply with EU regulations for conveying foodstuff

DESCRIPTION

2 2-ply polyester fabricPUR TPU PolyurethaneN Colour: black

160 Top cover thickness: 1,60 mm

Clear inner ply

LC 115 N/mm fabric, rigid in weft, antistatic

W Impregnated bottomside

MAIN TECHNICAL DATA

Top cover: Hardness 92 ShA Smooth, matte **Total thickness:** 4,00 mm ± 0,1 mm per ply

Weight per m²: 4 600 g ± 10%

Manufacturing width: 3 000 mm

Product temperature: -40°C to +90°C

Ambient temperature: -25°C to +60°C

Type of support: Slider bed -

Coefficient of friction (on steel slider bed): 0,20 ± 20%

MECHANICAL STRENGTHS

Tolerances: -10% +20%

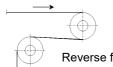
Tensile strength: 200 N/mm

Tensile force for 1% elongation (k1%): 12 N/mm

Maximum working tension: 25 N/mm

MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)



130 mm

Reverse flexing: 180 mm

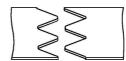
Working conditions:

- from 0°C to +8°C: add +50% on min. pulley diameter
- from -25°C to 0°C: add +100% on min. pulley diameter

The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

SPLICING OPTIONS

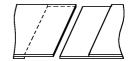
DS Round finger single splice 50 x 20 mm



DS/DEC Round finger overlapped splice



SF/PE Straight or Diagonal single overlap splice



PRESS SETTINGS

These recommendations may vary according to the equipment and press heating system.

Top heating platen (± 10°C): 165°C

Bottom heating platen (± 10°C): 165°C

Welding Time (± 1 min): 2 min Pressure (± 0,5 bar): 2,0 bar

Reveyron does not recommend using foil for splicing.

FASTENERS / LACING

Airport-A (steel, rivet) - Airport-I (inox, rivet) - AZ9 (plastic zip) - Flexagraf (plastic) - Gemini-A (steel, rivet) - Gemini-I (inox, rivet) - Secura-R5 (inox, round wires) - Securi-P2 (inox, flat wires) - Securi-P3 (inox, flat wires) - SL03 (inox, self-lock) -

BELT FABRICATION

This belt material can be fitted with: V-guides / Profiles / Cleats / Corrugated sidewalls /

These data may change. The client remains liable for the proper choice of the belt material. Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

