

TECHNICAL DATASHEET

STANDARD RANGE 2TV50H/CW

Conveyor belt PVC BLUE-GREEN

Does not comply with EU regulations for conveying foodstuff

DESCRIPTION

2	2-ply polyester fabric
T	PVC
V	Colour: Blue-green RAL 5020
50	Top cover thickness: 0,50 mm
H	Hard mat top cover
C	80 N/mm fabric, rigid in weft, antistatic
W	Impregnated bottomside

MAIN TECHNICAL DATA

Top cover: Hardness 80 ShA Smooth, matte

Total thickness: 2,00 mm $\pm 0,1$ mm per ply

Weight per m²: 2 250 g $\pm 10\%$
Manufacturing width: 2 000 mm

Temperature range: -5°C à +80°C

Type of support: Slider bed -

Coefficient of friction (on steel slider bed): 0,20 $\pm 20\%$

MECHANICAL STRENGTHS

Tolerances: -10% +20%

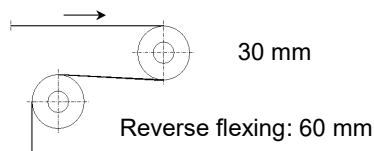
Tensile strength: 150 N/mm

Tensile force for 1% elongation (k1%): 7 N/mm

Maximum working tension: 10 N/mm

MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)

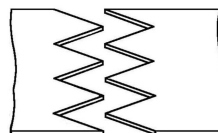


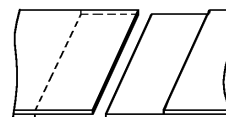
From -5°C to +8°C: add +50% on min. pulley diameter

The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

SPLICING OPTIONS

DS
Round finger single
splice, 50 x 20 mm

DSP
Narrow single finger
splice 70 x 10 mm

DS/DEC
Round finger overlapped
splice

SF/PE
Straight or Diagonal
single overlap splice


PRESS SETTINGS

These recommendations may vary according to the equipment and press heating system.

Top heating platen ($\pm 10^\circ\text{C}$): 180°C

Bottom heating platen ($\pm 10^\circ\text{C}$): 175°C

Welding time (± 1 min) : 10 min

Pressure ($\pm 0,5$ bar): 2,0 bar

Reveyron does not recommend using foil for splicing.

FASTENERS / LACING

AZ5 (plastic zip) - Minibelt-A (steel, rivet) - Minibelt-I (inox, rivet) - Securi-P2 (inox, flat wires) - SL01 (self-lock, inox) -

BELT FABRICATION

This belt material can be fitted with: V-guides / cleats / corrugated sidewalls /

These data may change. The client remains liable for the proper choice of the belt material.
Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

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