

# TECHNICAL DATASHEET

## ON-DEMAND MANUFACTURING 2PURI0/F0-COPE-1,4

**Conveyor belt TPU Polyurethane CLEAR**  
Does not comply with EU regulations for conveying foodstuff

### DESCRIPTION

<b>2</b>	2-ply polyester fabric
<b>PUR</b>	TPU Polyurethane
<b>I</b>	Colour: clear
<b>0</b>	Fabric without cover
<b>F</b>	120 N/mm fabric, flexible in weft
<b>0</b>	Non-impregnated bottomside
<b>COPE</b>	Cotton weft – PES warp

### MAIN TECHNICAL DATA

<b>Top cover:</b>	Fabric
<b>Total thickness:</b>	1,40 mm $\pm 0,1$ mm per ply
<b>Weight per m<sup>2</sup>:</b>	1 200 g $\pm 10\%$
<b>Manufacturing width:</b>	2 000 mm
<b>Product temperature:</b>	-25°C to +110°C
<b>Ambient temperature:</b>	-15°C to +90°C
<b>Type of support:</b>	Slider bed - Rollers -
<b>Coefficient of friction (on steel slider bed):</b>	0,20 $\pm 20\%$

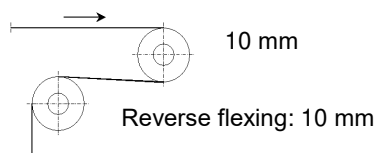
### MECHANICAL STRENGTHS

Tolerances: -10% +20%

<b>Tensile strength:</b>	120 N/mm
<b>Tensile force for 1% elongation (k1%):</b>	7 N/mm
<b>Maximum working tension:</b>	12 N/mm

### MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)



Working conditions:

- from 0°C to +8°C: add +50% on min. pulley diameter
- from -25°C to 0°C: add +100% on min. pulley diameter

The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

### SPlicing OPTIONS

**DS**  
Round finger single  
splice 50 x 20 mm



**DSP**  
Narrow single finger  
splice 70 x 10 mm



### PRESS SETTINGS

*These recommendations may vary according to the equipment and press heating system.*

<b>Top heating platen (<math>\pm 10^\circ\text{C}</math>):</b>	155°C
<b>Bottom heating platen (<math>\pm 10^\circ\text{C}</math>):</b>	155°C
<b>Welding Time (<math>\pm 1</math> min):</b>	1 min
<b>Pressure (<math>\pm 0,5</math> bar) :</b>	2,0 bar

Reveyron does not recommend using foil for splicing.

### FASTENERS / LACING

AZ5 (plastic zip) - Securi-P1 (inox, flat wires) - SL00 (inox, self-lock) -

### BELT FABRICATION

None

These data may change. The client remains liable for the proper choice of the belt material.  
Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

**REVEYRON SAS** 247 route du Mas Rillier - Les Echets - 01700 MIRIBEL - FRANCE  
**Light Conveyor Belts & Belt Bend Conveyors**

Tel: +33 4 78 91 08 51 [www.reveyron.com](http://www.reveyron.com) [info@reveyron.com](mailto:info@reveyron.com)

VAT FR54 769 201 187 art 286 ter du CGI - Capital 1 000 000 € - Siret 769 201 187 00010 - NAF 1396Z