

# TECHNICAL DATASHEET

## ON-DEMAND MANUFACTURING 2PURN25/IEHR

Conveyor belt TPU Polyurethane **BLACK**  
Complies with EU regulations for conveying foodstuff

### DESCRIPTION

<b>2</b>	2-ply polyester fabric
<b>PUR</b>	TPU Polyurethane
<b>N</b>	Colour: blue black
<b>25</b>	Top cover thickness: 0,25 mm
<b>I</b>	Clear HR
<b>E</b>	80 N/mm fabric, rigid in weft
<b>HR</b>	"Rice grain" positive pattern, easy to clean

### MAIN TECHNICAL DATA

**Top cover:** Hardness 92 ShA Smooth, matte

**Total thickness:** 1,80 mm  $\pm 0,1$  mm per ply

**Weight per m<sup>2</sup>:** 2 000 g  $\pm 10\%$

**Manufacturing width:** 2 000 mm

**Product temperature:** -40°C to +90°C

**Ambient temperature:** -25°C to +60°C

**Type of support:** Slider bed - Rollers -

**Coefficient of friction** (on steel slider bed): 0,50  $\pm 20\%$

### MECHANICAL STRENGTHS

*Tolerances: -10% +20%*

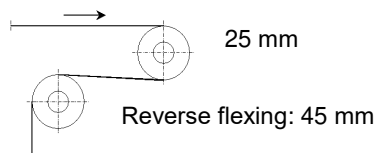
**Tensile strength:** 120 N/mm

**Tensile force for 1% elongation (k1%):** 11 N/mm

**Maximum working tension:** 15 N/mm

### MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)



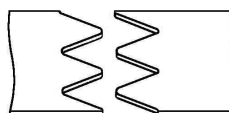
Working conditions:

- from 0°C to +8°C: add +50% on min. pulley diameter
- from -25°C to 0°C: add +100% on min. pulley diameter

The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

### SPlicing OPTIONS

**DS**  
Round finger single  
splice 50 x 20 mm



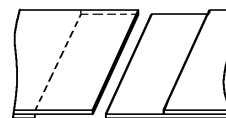
**DS/DEC**  
Round finger overlapped  
splice



**DSP**  
Narrow single finger  
splice 70 x 10 mm



**SF/PE**  
Straight or Diagonal  
single overlap splice



### PRESS SETTINGS

*These recommendations may vary according to the equipment and press heating system.*

Top heating platen ( $\pm 10^\circ\text{C}$ ): 165°C

Bottom heating platen ( $\pm 10^\circ\text{C}$ ): 165°C

Welding Time ( $\pm 1$  min): 2 min

Pressure ( $\pm 0,5$  bar) : 2,0 bar

Reveyron does not recommend using foil for splicing.

### FASTENERS / LACING

AZ5 (plastic zip) - Securi-P2 (inox, flat wires) - SL01 (inox, self-lock) -

### BELT FABRICATION

This belt material can be fitted with : V-guides / Profiles / Cleats / Corrugated sidewalls /

These data may change. The client remains liable for the proper choice of the belt material.  
Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

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