

# TECHNICAL DATASHEET

## ON-DEMAND MANUFACTURING 3PURN130H/LCW-2500

Conveyor belt TPU Polyurethane Black  
Does not comply with EU regulations for conveying foodstuff

### DESCRIPTION

<b>3</b>	3-ply polyester fabric
<b>PUR</b>	TPU Polyurethane
<b>N</b>	Colour: black
<b>130</b>	Top cover thickness: 1,30 mm
<b>H</b>	92 ShA Matte
<b>LC</b>	115 N/mm fabric, rigid in weft, antistatic
<b>W</b>	Impregnated bottomside

### MAIN TECHNICAL DATA

**Top cover:** Hardness 92 ShA Smooth, matte

**Total thickness:** 3,75 mm

**Weight per m<sup>2</sup>:** 4 500 g ± 10%

**Manufacturing width:** 2 500 mm

**Product temperature:** -40°C to +90°C

**Ambient temperature:** -25°C to +60°C

**Type of support:** Slider bed -

**Coefficient of friction (on steel slider bed):** 0,20 ± 20%

### MECHANICAL STRENGTHS

Tolerances: -10% +20%

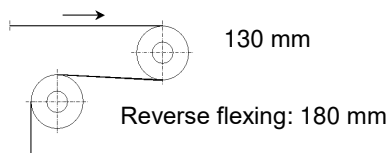
**Tensile strength:** 250 N/mm

**Tensile force for 1% elongation (k1%):** 18 N/mm

**Maximum working tension:** 36 N/mm

### MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)



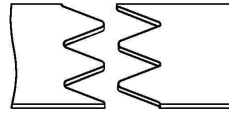
Working conditions:

- from 0°C to +8°C: add +50% on min. pulley diameter
- from -25°C to 0°C: add +100% on min. pulley diameter

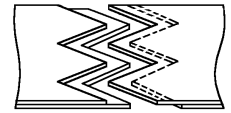
The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

### SPLICING OPTIONS

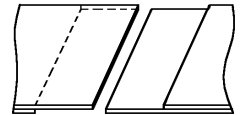
**DS**  
Round finger single  
splice 50 x 20 mm



**DS/DEC**  
Round finger overlapped  
splice



**SF/PE**  
Straight or Diagonal  
single overlap splice



### PRESS SETTINGS

*These recommendations may vary according to the equipment and press heating system.*

Top heating platen (± 10°C): 160°C

Bottom heating platen (± 10°C): 150°C

Welding Time (± 1 min): 2 min

Pressure (± 0,5 bar): 2,0 bar

Reveyron does not recommend using foil for splicing.

### FASTENERS / LACING

Airport-A (steel, rivet) - Airport-I (inox, rivet) - AZ9 (plastic zip) - Gemini-I (inox, rivet) - Secura-R5 (inox, round wires) - Securi-P2 (inox, flat wires) -

### BELT FABRICATION

This belt material can be fitted with : V-guides / Profiles / Cleats / Corrugated sidewalls /

These data may change. The client remains liable for the proper choice of the belt material.  
Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

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