

TECHNICAL DATASHEET

STANDARD RANGE GRIP-V/E0

Conveyor belt PVC DARK BLUE-GREEN

Does not comply with EU regulations for conveying foodstuff

DESCRIPTION

GR	2 PVC ply polyester fabric, "GRIP" pattern
IP	High resistance to abrasion, thickness : 4,20 mm
V	Colour: dark blue Blue-green RAL 5020
E	Rigid in weft, 80 N/mm
O	Impregnated bottomside

MAIN TECHNICAL DATA

Top cover: Hardness 45 ShA "GRIP" pattern

Total thickness: 5,60 mm $\pm 0,1$ mm per ply

Weight per m²: 4 100 g $\pm 10\%$
Manufacturing width: 2 000 mm

Temperature range: -5°C à +90°C

Type of support: Slider bed -

Coefficient of friction (on steel slider bed): 0,20 $\pm 20\%$

MECHANICAL STRENGTHS

Tolerances: -10% +20%

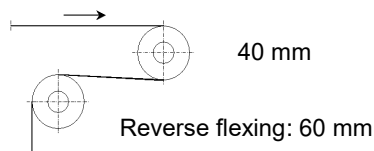
Tensile strength: 150 N/mm

Tensile force for 1% elongation (k1%): 7 N/mm

Maximum working tension: 10 N/mm

MINIMUM PULLEY DIAMETERS

(at 20°C ambient temperature)



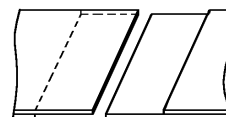
From -5°C to +8°C: add +50% on min. pulley diameter

The minimum pulley diameter is not related to the diameter needed to achieve a friction drive.

SPLICING OPTIONS

DS
Round finger single
splice, 50 x 20 mm

DS/DEC
Round finger overlapped
splice

SF/PE
Straight or Diagonal
single overlap splice


PRESS SETTINGS

These recommendations may vary according to the equipment and press heating system.

Top heating platen ($\pm 10^\circ\text{C}$): 175°C

Bottom heating platen ($\pm 10^\circ\text{C}$): 170°C

Welding time (± 1 min) : 5 min

Pressure ($\pm 0,5$ bar): 2,0 bar

Reveyron does not recommend using foil for splicing.

FASTENERS / LACING

Airport-A (steel, rivet) - Airport-I (inox, rivet) - AZ9 (plastic zip) - Flexagraf (plastic) - Gemini-A (inox, rivet) - Gemini-I (inox, rivet) - Minibelt-A (steel, rivet) - Minibelt-I (inox, rivet) - Secura-R4 (inox, round wires) - Securi-P1 (inox, flat wires) - Securi-P2 (inox, flat wires) - Securi-P3 (inox, flat wires) - SL02 (self-lock, inox) -

BELT FABRICATION

This belt material can be fitted with: V-guides /

These data may change. The client remains liable for the proper choice of the belt material. Reveyron cannot be held responsible for any damage caused by improper use of the belt material.

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